



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-015
Job Sheet 179781



Part No: D412-698-015

Job Qty: 3 ea

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: IIN-D412-698 REV.G IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 25 2018
110	Packaging	3 pcs	6/29/18	6/29/18	0.00	0.00	Packaging1-4		JUN 27 2018
120	QC	3 pcs	6/29/18	6/29/18	0.00	0.00	QC4		
130	Packaging	3 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2		
135	DC	3 pcs	6/29/18	6/29/18	0.00	0.00	DC		DAS
140	QC21-FG	3 Ea	6/29/18	6/29/18	0.00	0.00	QC21		21 JUL 04 2018

Part Op 135 - Photocopy bluefile and create labels per PPP D412-698-015 CHG001
Descriptions:

F9023 9-99

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3200-1	Door Post Block	6 Ea (2 ea)	90-Start up Operation	
D3200-3	Door Wedge	6 Ea (2 ea)	90-Start up Operation	
D3201-1	Doubler	6 Ea (2 ea)	90-Start up Operation	
D3201-3	Angle	3 Ea (1 ea)	90-Start up Operation	
D3201-4	Angle	3 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	36 Ea (12 ea)	90-Start up Operation	
MS24693-S277	Screw	36 Ea (12 ea)	90-Start up Operation	
NAS1149D0332J	Washer	36 Ea (12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3200-1	6	6	0
	D3200-3	6	8	0
	D3201-1	6	4	0
	D3201-3	3	4	0
	D3201-4	3	6	0
	MS21042L3	36	1,446	0
	MS24693-S277	36	115	0
	NAS1149D0332J	36	1,687	0

Part Specifications
Specifications could not be found.

Plex 6/25/18 10:15 AM dart.quirion.sonia



Container No: S084834



Part: D412-698-015

Job No: 179781

Serial No/Batch: S084834

Revision: G

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/27/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004063	S036514	D3200-1	Door Post Block	FM136453-1	ST022	6
004063	S083818	D3200-3	Door Wedge	S035576	ST023	6
004063	S084831	D3201-1	Doubler	S038343	ST023	6
004063	S083827	D3201-3	Angle	S083827	ST123	1
004063	S084829	D3201-3	Angle	S082460	ST023	2
004063	S032996	D3201-4	Angle	S032995	ST023	2
004063	S084671	D3201-4	Angle	S082458	ST023	1
004063	S083817	MS21042L3	Nut	S078167	ST303	36
004063	S083816	MS24693-S277	Screw	S039329	ST286	36
004063	S083815	NAS1149D0332J	Washer	S035396	ST264	36

S032990.

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/27/18 1:02 PM dart.quirion.sonia

Change Record

PAGE 1 OF 1

Part Number: D412-698-015

Description: DOOR SUPPORT INSTALLATION

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW